Affinity Filler Process Chart

1. Sanding
   Remove all paint from the damaged area, allowing enough space to ensure the filler is within the bare substrate area.

2. Filler
   Ensure correct mixing ratio of filler to hardener. Mixing ratio 2–3%. Mix thoroughly to ensure a consistent colour.

3. Application
   Apply filler in even coats to build to the required depth.

4. Sanding
   Once fully cured, block the filler to the required profile using P80 and finishing with P180.

5. Finishing
   The repair is now ready for the refinishing process.

Health & Safety in the bodyshop:
- Ensure that the working area is clean and tidy
- Wear protective ear and eye equipment
- Wear suitable respiratory equipment when working with hazardous materials
- Wear protective gloves
- Lubricate sander as per manufacturer’s instructions
- Non lubrication can cause damage to the machine

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